









#### **VIDEO TUTORIAL**

### (i) Important!

This replacement procedure can be used for: BMW 3 (E36) 323 i, BMW 3 Compact (E36) 323 ti, BMW 3 Convertible (E36) 323 i, BMW 3 Coupe (E36) 323 i, BMW 3 Touring (E36) 323 i

The steps may slightly vary depending on the car design.

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### REPLACEMENT: BRAKE DISCS – BMW E36. TOOLS YOU MIGHT NEED:



- Wire brush
- Nylon cleaning brush
- WD-40 spray
- Brake cleaner
- Copper grease
- Torque wrench
- Drive socket # 16
- HEX bit No.H5

- HEX bit No.H7
- Wheel impact socket #17
- Ratchet wrench
- Tap wrench
- Impact screwdriver
- Brake caliper wind back tool
- Crow bar
- Wheel chock

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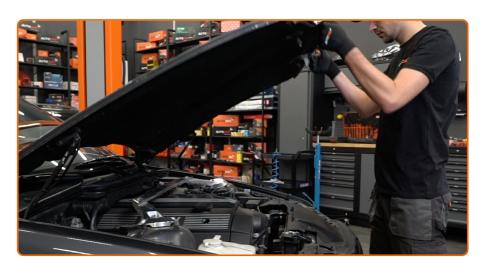


#### **AUTODOC** recommends:

- Replace the brake disks on the car BMW E36 in complete set for each axis. Regardless of the state of components. This will ensure even braking.
- The replacement procedure is identical for both brake disks on the same axle.
- When changing the brake discs, always replace the brake pads.
- Please note: all work on the car BMW E36 should be done with the engine switched off.

#### CARRY OUT REPLACEMENT IN THE FOLLOWING ORDER:

1



Open the hood. Unscrew the brake fluid reservoir cap.

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Secure the wheels with chocks.





Loosen the wheel mounting bolts. Use wheel impact socket #17.





Raise the front of the car and secure on supports.

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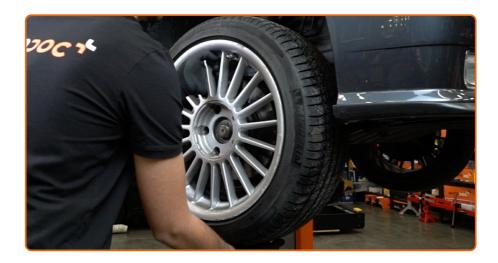


Unscrew the wheel bolts.

### **AUTODOC** recommends:

 Warning! To avoid injury, hold the wheel while unscrewing the fastening bolts. BMW E36

6



Remove the wheel.

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Remove the dust boot caps of the brake caliper guide pins. Use a crowbar.

8



Unscrew the brake caliper fastening. Use HEX No.H7. Use a ratchet wrench.

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Spread the brake pads. Use a crowbar.

10



Detach the brake caliper retaining spring. Use a crowbar.

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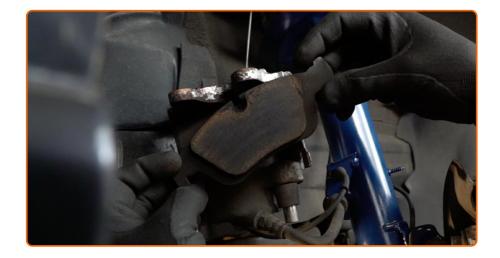
Remove the brake caliper.

# Replacement: brake discs – BMW E36. Tip from AUTODOC experts:

- Tie the caliper to the suspension or to the body with a wire without disconnecting from the brake hose to prevent depressurization of the brake system.
- Make sure that the brake caliper is not hanging on the brake hose.
- Don't press the brake pedal after the brake caliper has been removed. As a result, the piston can fall out from the brake cylinder, and brake fluid leakage and depressurization of the system may occur.
- Check the brake caliper bracket, brake caliper guide pins and boots.
  Clean them. Replace, if necessary.

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Remove the brake pads.

13



Clean the brake caliper bracket fasteners. Use a wire brush. Use WD-40 spray.

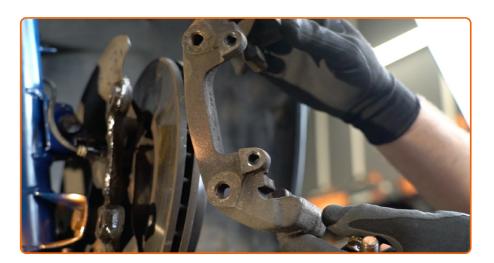
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Unscrew the caliper bracket fastening. Use a drive socket #16. Use a tap wrench.

15



Remove the caliper bracket.

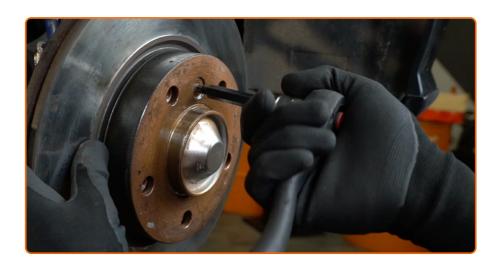
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Clean the brake disc fastener. Use a wire brush. Use WD-40 spray.

17



Unscrew the brake disc fastening. Use HEX No.H5. Use an impact screwdriver.

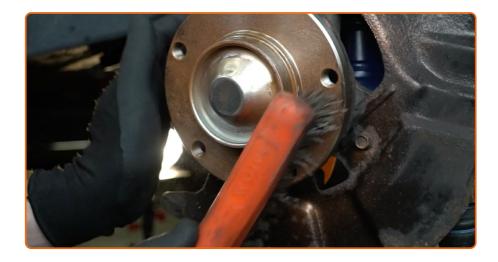
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Remove the brake disc.

19



Clean the hub. Use a wire brush. Treat the contacting surface. Use copper grease.

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Install the brake disc.

21



Tighten the brake disc fastening. Use HEX No.H5. Use a torque wrench. Tighten it to 9 Nm torque.

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Clean the brake caliper bracket from dirt and dust. Use a wire brush. Use a brake cleaner.

### **AUTODOC** recommends:

 Replacement: brake discs – BMW E36. After applying the spray, wait a few minutes.

23



Install the brake caliper bracket.

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Tighten the brake caliper bracket. Use a drive socket #16. Use a torque wrench. Tighten it to 70 Nm torque.

25



Treat the brake caliper piston. Use a nylon cleaning brush. Use a brake cleaner.

# Replacement: brake discs – BMW E36. Professionals recommend:

• After applying the spray, wait a few minutes.

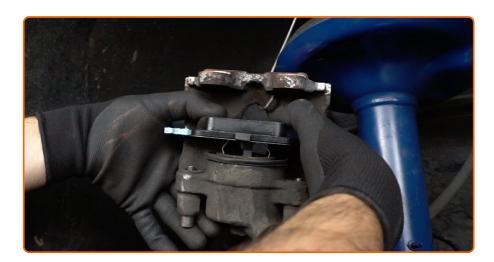
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Press in the brake caliper piston. Use brake caliper wind back tool.

27



Install the brake pads.

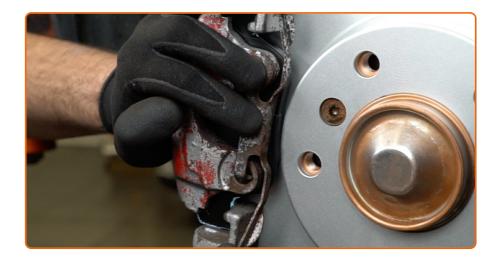
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Install the brake caliper and fix it.

29



Install the brake caliper retaining spring.

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Tighten the brake caliper fasteners. Use HEX No.H7. Use a torque wrench. Tighten it to 35 Nm torque.

31



Install the dust boot caps of the brake caliper guide pins.

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Treat the surface where the brake disc contacts the wheel rim. Use copper grease.

33



Clean the brake disk surface. Use a brake cleaner.

### AUTODOC recommends:

 Replacement: brake discs – BMW E36. After applying the spray, wait a few minutes.

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Install the wheel.

### **AUTODOC** recommends:

 Warning! To avoid injury, hold the wheel while screwing in the fastening bolts on the car. BMW E36

35



Screw in the wheel bolts. Use wheel impact socket #17.

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Lower the car and working in a cross order, tighten the wheel bolts. Use wheel impact socket #17. Use a torque wrench. Tighten it to 120 Nm torque.

37



Remove the jacks and chocks.

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# Replacement: brake discs – BMW E36. AUTODOC recommends:

- Without starting the engine, press the brake pedal several times until you feel significant resistance.
- Check the brake fluid level in the expansion tank and refill if necessary.

38



Tighten the brake fluid reservoir cap. Close the hood.

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# DID YOU FIND THESE INSTRUCTIONS HELPFUL?

YES

NO

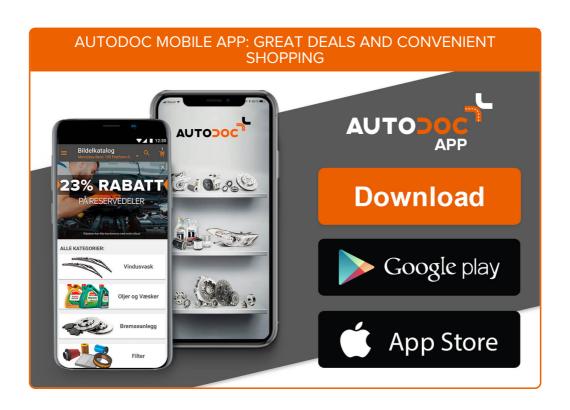


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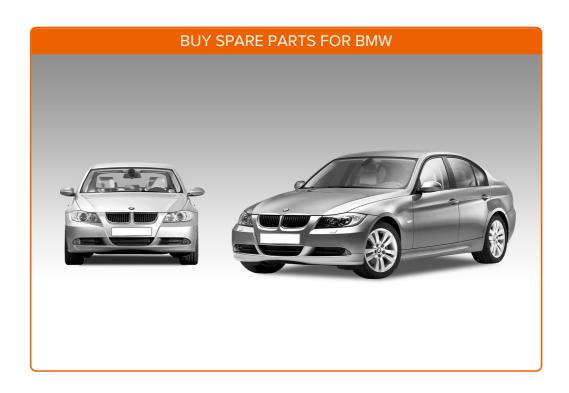
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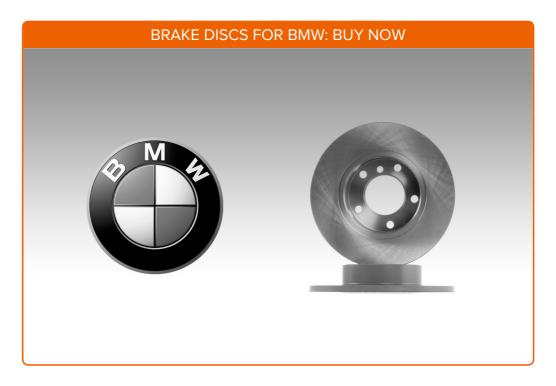




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